

CONDITION ASSESSMENT OF BRIDGES & RESEARCH NEEDS

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Outline

 Techniques for Strength Evaluation Inspection & Vulnerability Assessment Load Rating Strengthening Measures

- System-wide Vulnerabilities Bearing Failure Joint Failure Atmospheric Corrosion
- Specific Vulnerabilities: Degradation of Bridge Cables Cracking & Deterioration of Orthotropic Deck
- Need for Research & Monitoring Techniques

Bearing Deterioration



Bearing Failure



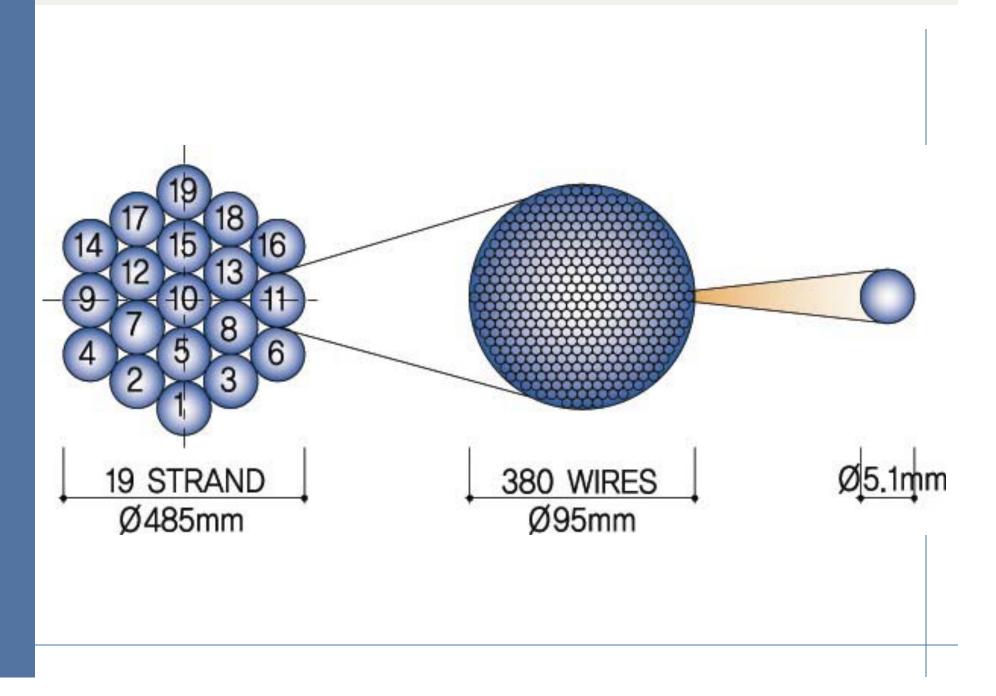
Joint Failure



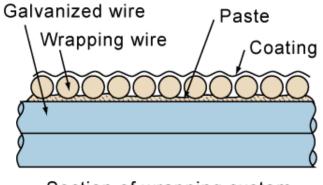
Atmospheric Corrosion



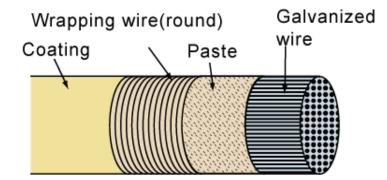
Suspension Bridge Data



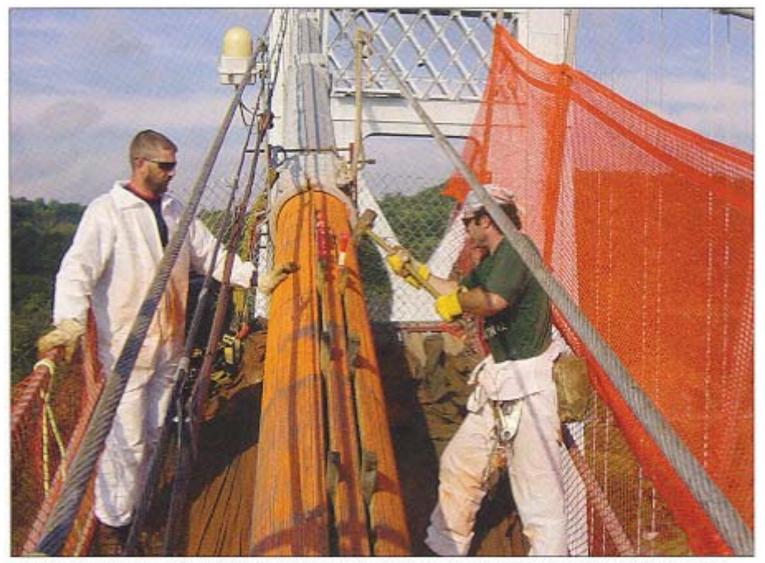
Corrosion Protection System



Section of wrapping system

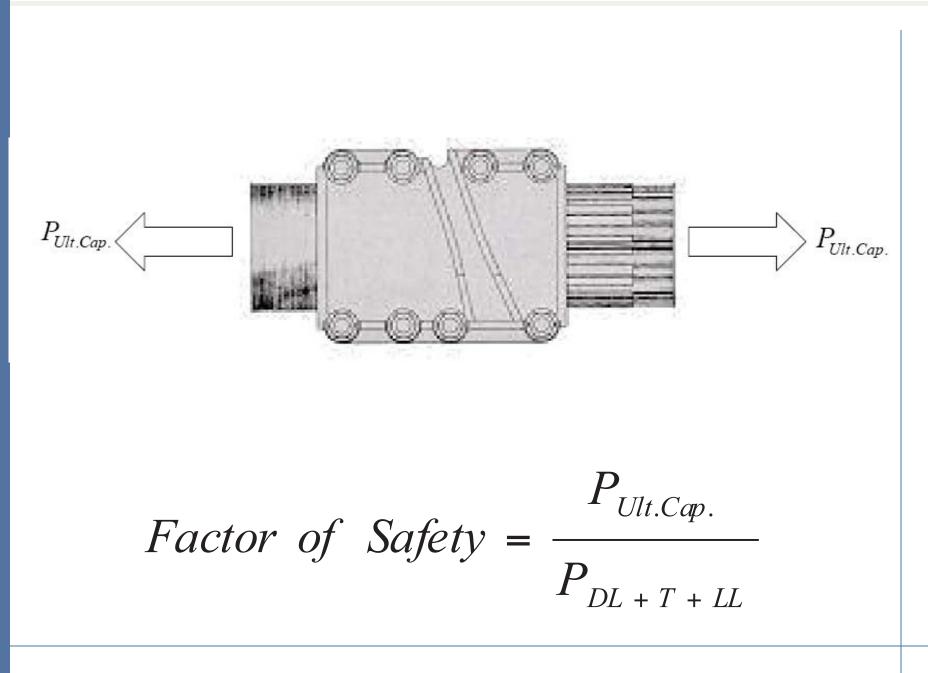


Cable Unwrapping & Inspection



A Cable Close-Up. Bridge crews insert wedges to open up a cable in Mid-Hudson River Bridge.

Cable Force Capacity



BTC Method for Cable Strength Evaluation

- Sample size & Random Sampling
- Basic degradation modeling
 - Cracked wire proportion
 - Broken wire proportion
 - Effect of adjacent panels
- Wire testing program
- Analysis of cracked wires
- Forecast of cable strength
- Sensitivity Analysis

BTC Method for Cable Strength Evaluation

BTC Method *for* **Evaluation of Remaining Strength and Service Life of Bridge Cables**

NYSDOT REPORT C-07-11

FINAL REPORT

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New York State Department of Transportation



New York State Bridge Authority



In cooperation with the U.S. Department of Transportation Federal Highway Administration



• WHY RANDOM?

- Because Damage inside bridge cables is mostly randomly distributed.
- Crossing and broken wires were randomly distributed in some bridge cables.
- On some other cables, wire tensile strength was also randomly distributed, because of variations in carbon content.
- Cracked and broken wires were observed to be randomly distributed.

• WHY IDENTIFY SAMPLE SIZE?

- To limit invasive wire cutting and splicing.
- To obtain a minimum number of samples to achieve high level of confidence in estimated cable strength.

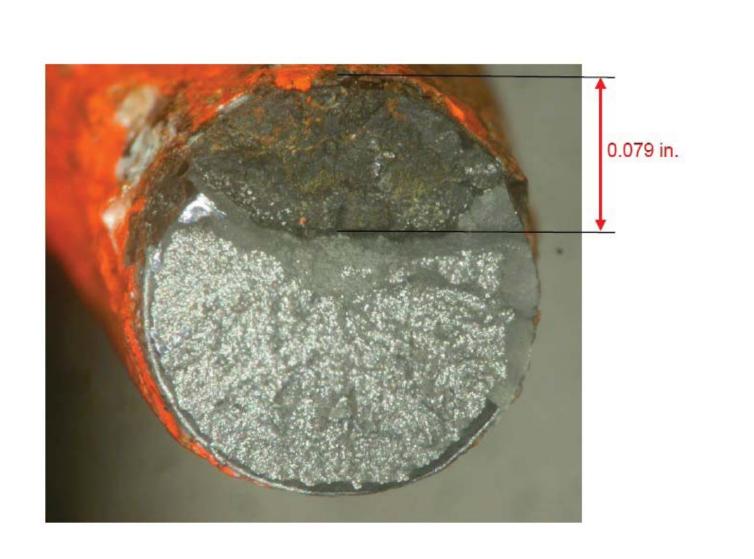
Random Sample Size Determination-BTC Method



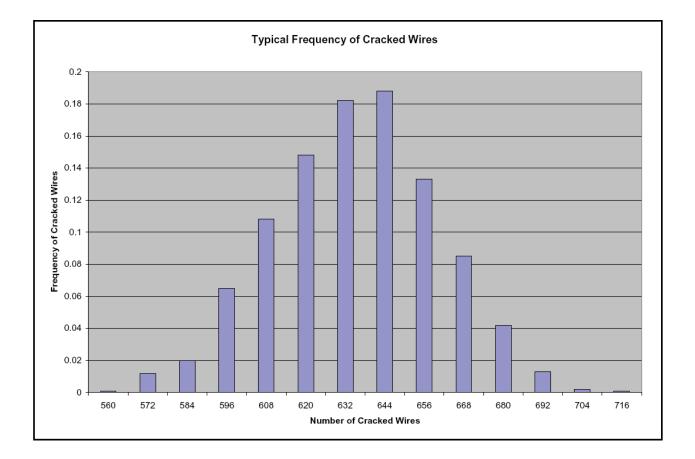
Random Sampling Plan



SEM - Fractographic Identification of Cracks

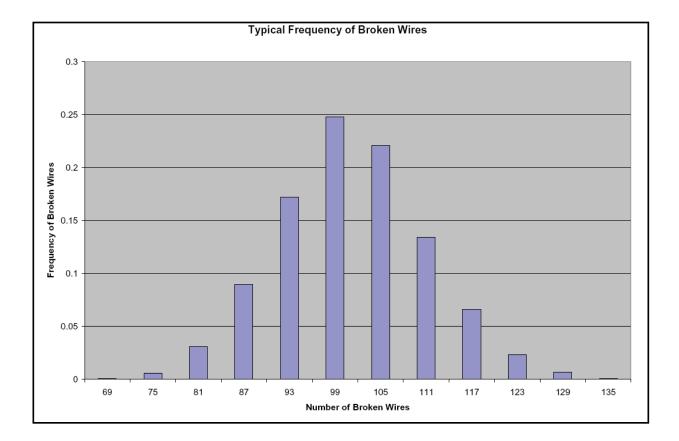


• Cracked Wires are Identified as Probabilistic Quantity



Broken Wire Proportion-BTC Method

• Broken Wires are Identified as Probabilistic Quantity



Broken Wire Proportion-BTC Method



BTC Method Test Program includes:

- Enhanced Tension Test for Mechanical Properties
- Tensile Test of Long Wires to obtain better assessment of % of Cracked Wires.
- Fracture Toughness Test
- Fractographic Examination of ALL Fracture Surfaces of Wires tested in tension (both short & long).

BTC Method uses Principles of Fracture Mechanics to determine Ultimate Strength for Cracked Wires:

$$(\sigma_{cracked}) = \frac{(K_c)}{Y(\frac{a}{D})\sqrt{\pi.a_c}}$$

 (K_{c}) = Measured Fracture Toughness.

$$Y(\frac{a}{D})$$
 = Crack Shape Factor.

a_{c} = Critical Crack depth obtained from **Fractographic Examination.**

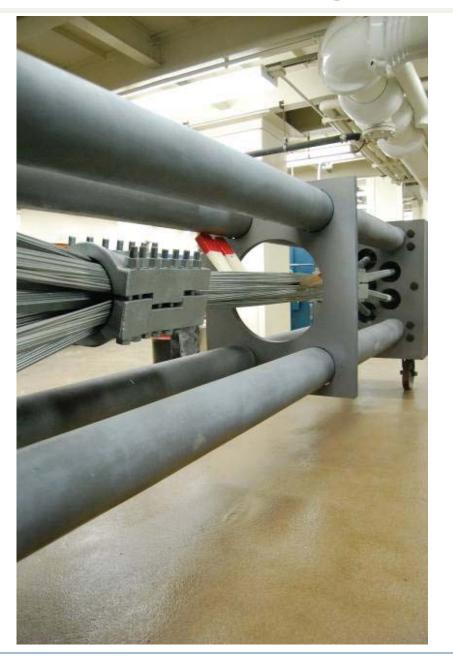
- BTC Method uses Data of Wire Strength to forecast service life of cables.
- It relies on degradation of Strength for both:
 - Intact Wires
 - Cracked Wires
- It includes effect of adjacent panels; i.e., effect of broken and cracked wires in adjacent panels.

- Purpose of Sensitivity Analysis:
 - Identify the key inputs which influence the estimated cable strength.
 - Assess whether the estimated cable strength and the decision making process are likely to be affected by uncertainties.

- **KEY INPUT For Sensitivity Analysis:**
 - Effect of adjacent panels
 - Proportion of cracked wires
 - Ultimate strength of cracked wires
 - Proportion of broken wires









Conclusions

- Visual Evaluation of bridge cable wire condition is misleading and provides unreliable results.
- Random Sampling Provides good representation of damage in bridge wire.
- Fractographic Examination provides the most accurate determination of the proportion of cracked wires.
- Fracture-based Analysis of Cracked Wires provides accurate assessment of the ultimate strength of cracked wires.
- Evaluation of Time-dependent degradation is an important component necessary in the decision making process and cable strength evaluation.
- Monitoring techniques are essential for the condition assessment of bridge cables.



Thank you!

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